

Arnite[®] TV4 261 HR-HS

PBT-GF30

30% Glass Reinforced, Hydrolysis resistant

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume-flow rate	14	cm ³ /10min	ISO 1133
Temperature	250	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage [normal]	1.2	%	Sim. to ISO 294-4
Molding shrinkage [parallel]	0.33	%	Sim. to ISO 294-4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	9350	MPa	ISO 527-1/-2
Stress at break	130	MPa	ISO 527-1/-2
Strain at break	3	%	ISO 527-1/-2
Flexural modulus	9000	MPa	ISO 178
Flexural strength	205	MPa	ISO 178
Charpy impact strength (+23°C)	60	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	45	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	8	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	8	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	205	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.27	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.65	E-4/°C	ISO 11359-1/-2

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	1.5	mm	IEC 60695–11–10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	3	mm	IEC 60695–11–10
Oxygen index	20	%	ISO 4589–1/–2

<i>ELECTRICAL PROPERTIES</i>	<i>VALUE</i>		
Relative permittivity (100Hz)	3.9	–	IEC 62631–2–1
Relative permittivity (1 MHz)	3.7	–	IEC 62631–2–1
Dissipation factor (100 Hz)	25	E–4	IEC 62631–2–1
Dissipation factor (1 MHz)	170	E–4	IEC 62631–2–1
Volume resistivity	>1E13	Ohm*m	IEC 62631–3–1
Electric strength	30	kV/mm	IEC 60243–1
Comparative tracking index	350	V	IEC 60112
Comparative tracking index (PLC)	1	class	UL 746A

<i>OTHER PROPERTIES</i>	<i>VALUE</i>		
Water absorption	0.3	%	Sim. to ISO 62
Humidity absorption	0.15	%	Sim. to ISO 62
Density	1520	kg/m ³	ISO 1183